Data Source: **EM CDB** Report Number: GEN-01b

Operations/Field Office: Savannah River Print Date: 3/9/2000

HQ ID: 0503 Site Summary Level: Savannah River Site

Project SR-FA06 / 235-F Deactivation Project

General Project Information

Project Description Narratives

Purpose, Scope, and Technical Approach:

Definition of Scope: Detailed deactivation plans for the 235-F facility do not currently exist; deactivation planning is currently scheduled go begin in FY02 and is included in this PBS. Execution of a phased deactivation program is to begin in FY04 and is scheduled to end in FY11.

Upon completion of the Nuclear Material Stabilization Program, these facilities are envisioned to be surplus highly contaminated [hazard class 2] nuclear facilities. The primary objective of the multi-year deactivation program is to reduce the risks associated with these nuclear facilities and lower long-term surveillance and maintenance (S&M) costs per DOE Order 430.1A and the Implementation Guides. The goal for deactivation of the surplus facilities is to achieve a passive state for long term S&M; facilities will be accessed controlled with periodic entry for inspection and monitoring. The periodic maintenance of the building structures and key safety systems (ventilation/monitoring) are expected to be the only routine activities required. It is anticipated that the facility will be maintained in this condition will for up to a 30-year period while awaiting final decisions on facility disposition.

The deactivation program would include the following key elements: 1. Clean systems and specialized equipment to minimize hold up. 2. Complete radiological surveys, chemical inventories, and identify other hazardous conditions. 3. De-inventory the facility of all chemical and other hazardous materials. 4. De-energize and isolate all non-essential building and process systems. 5. Institute a facilities support standby program to ensure basic services are maintained. 6. Complete facility isolation and initiate S&M program utilizing revised safety documentation to protect worker safety and health as well as the environment.

Technical Approach: Efficiencies and Lessons Learned from previous and current deactivation projects across the DOE Complex will be incorporated into deactivation plans. The project will be managed per the DOE-EM 60 Deactivation Guidance; phase 1 Project Requirements Determination, Phase 2 Project Execution Plan Development and Phase 3 Project Execution. The characterization of existing surplus facilities and development of end state criteria is a critical to the success of the deactivation project. Application of latest technology developments in the characterization and analysis of residual radiological and industrial hazards and cost-benefit engineering evaluations are key components in developing a cost effective deactivation plan and will be developed as funding is available prior to completion of nuclear material stabilization phase for each facility.

Project Status in FY 2006:

The 235-F facility vaults will be required until completing the transfer of inventories to the Actinide Packaging and Storage Facility, which is currently under construction. For this reason, the 235-F facility will initiate a phased deactivation program beginning in FY04; completion of the deactivation program for 235-F facility is scheduled for FY11. Stabilization activities will be conducted utilizing the current operating staff, supplemented by a core group of deactivation experts. This will ensure institutional knowledge is retained and utilized through completion of the deactivation project.

Post-2006 Project Scope:

The phased deactivation of the 235-F facility continues through FY11; completion of the 235-F facility deactivation is dependent upon no additional missions being identified for the facility and completion of APSF. Upon completion of the 235-F deactivation project, routine surveillances will be

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Project SR-FA06 / 235-F Deactivation Project

Project Description Narratives

established to verify the structural integrity and operability of equipment required managing residual risks as defined in the surveillance and maintenance plan. This routine monitoring will continue until the final disposition of the facilities. The S&M monitoring scope and costs are captured in the F Area Long Term Monitoring PBS (SR-FA-16)

Project End State

This project provides for the deactivation of 235-F facility only. Additional projects will be required to complete future decommissioning and /or meet the EM site end-state; the 235-F facility end states have not been defined. No plans have been made at this time to reuse 235-F facility after deactivation.

No nuclear materials, spent fuel, or high level waste are planned for storage in 235-F facility. TRU and low level solid and liquid waste will be generated during deactivation activities. These wastes will be disposed via other solid waste treatment facilities at SRS. Life cycle waste costs are reflected in the operating costs of those facilities.

Cost Baseline Comments:

Costs identified in this PBS are rough order of magnitude engineering estimates based upon the lessons learned from the Hanford PUREX Deactivation project. Work scope identified in this PBS is based on process and facility history only, not from detailed characterization of facility hazards. Such characterization efforts will be used to refine the scope and cost, as additional project definition becomes available.

This estimate should be used for pre-conceptual planning, and should be considered as preliminary funding guidance only. Detailed work scopes and cost estimates will be developed as part of the Deactivation Plan development and will be a product of that work when funded.

This project estimate includes only direct project deactivation activity costs. The facility baseline S&M costs must be added to the deactivation cost to obtain the overall life cycle costs.

Safety & Health Hazards:

The deactivation-planning project will be funded in FY02. To-date a deactivation specific safety and hazard analysis has not been performed. Such analyses will be performed in accordance with Site standards. The criteria for determining the radiological hazard categories are provided in DOE-STD-1027-92, and the criteria for determining the chemical hazard categorization are provided in WSRC-MS-92-206. Until modified by deactivation activities, the operational safety basis will be maintained as the controlling ASA.

Safety & Health Work Performance:

Activities and checkpoints are described by the Integrated Management System Description. The conditions and requirements are clearly established and agreed upon prior to the starting of any project and those requirements are contractually binding upon WSRC. The key elements of the WSRC Integrated Safety Program are to define the scope of work, identify and analyze hazards associated with the work, develop and implement hazard controls, perform work within controls, and provide feedback on adequacy of controls and continue to improve safety management. The WSRC Integrated Procedures Management System is the primary mechanism for implementing the objective, principles and functions of the Safety Management System. This system establishes Company-Level, Division-level, and Program-specific procedures consistent with organizational roles,

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Project SR-FA06 / 235-F Deactivation Project

Project Description Narratives

and ensures a consistent, discipline site-wide approach to safety while performing work. A documented safety basis will be maintained through completion of the deactivation project.

PBS Comments:

The fundamental concept of deactivation is to reduce risks associated with surplus facilities, thereby reducing the S&M cost while maintaining safety for site employees, the public and the environment. The methodology is to use all technology available to de-inventory, stabilize residual hazardous materials to the lowest manageable hazard level possible, shutdown of unnecessary systems and reduction of discretionary S&M. Upon completion of deactivation, the facility would be locked with only periodic entry for inspection and monitoring, while awaiting a turnover to EM for a final decision on disposition (D&D, entombment, ...).

Baseline Validation Narrative:

Not Applicable.

General PBS Information

Project Validated? Date Validated:

Has Headquarters reviewed and approved project? No

Date Project was Added: 12/1/1997 **Baseline Submission Date:** 7/3/1999

FEDPLAN Project? Yes

CERCLA RCRA DNFSB AEA UMTRCA DOE Orders Drivers: State Other Y Y Y N Y Y Y Ν

Project Identification Information

DOE Project Manager: G. M. Nichols, Jr.

DOE Project Manager Phone Number:803-952-2021DOE Project Manager Fax Number:803-952-2019DOE Project Manager e-mail address:gnichols@srs.gov

Is this a High Visibility Project (Y/N):

Planning Section

Dataset Name: FY 1999 Planning Data Page 3 of 27

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Operations/Field Office: Savannah River

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

| Baseline Costs (in t | thousands | of dollars |) | | | | | | | | | | | | | |
|---|--------------------|--------------------|------------------|-------|---------------|----------------|---------------|----------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | 1997-2006 Total | 2007-2070 Total | 1997-20 Total | | 1997 | Actual 1997 | 1998 | Actual 1998 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 |
| PBS Baseline (current year dollars) | 34,600 | 54,90 | 89, | 500 | | | | | | 0 | 0 | 1,000 | 1,000 | 3,600 | 12,000 | 17,000 |
| PBS Baseline (constant 1999 dollars) | 28,801 | 41,80 | 9 70, | 610 | | | | | | 0 | 0 | 907 | 883 | 3,097 | 10,050 | 13,864 |
| PBS EM Baseline (current year dollars) | 34,600 | 54,90 | 89, | 500 | | | | | | 0 | 0 | 1,000 | 1,000 | 3,600 | 12,000 | 17,000 |
| PBS EM Baseline (constant 1999 dollars) | 28,801 | 41,80 | 9 70, | 610 | | | | | | 0 | 0 | 907 | 883 | 3,097 | 10,050 | 13,864 |
| | 2007 | 2008 | 2009 | 2010 | 2011- 2015 | 2016- 2020 | 2021- 2025 | 2026- 2030 | 2031- 2035 | 2036- 2040 | 2041- 2045 | 2046- 2050 | 2051- 2055 | 2056- 2060 | 2061- 2065 | 2066- 2070 |
| PBS Baseline (current year dollars) | 16,300 | 14,100 | 12,900 | 7,100 | 4,500 | 0 | 0 | 0 | | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PBS Baseline (constant 1999 dollars) | 12,943 | 10,902 | 9,712 | 5,205 | 3,047 | 0 | 0 | 0 | | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PBS EM Baseline (current year dollars) | 16,300 | 14,100 | 12,900 | 7,100 | 4,500 | 0 | 0 | 0 | | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PBS EM Baseline (constant 1999 dollars) | 12,943 | 10,902 | 9,712 | 5,205 | 3,047 | 0 | 0 | 0 | | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Baseline Escalation | n Rates | | | | | | | | | | | | | | | |
| | 1997 | 1998 | 1999 | 2000 | 200 | 01 20 | 02 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | | |
| | | | | 3.60% | 3.60 | 2.70 |)% 2 | 2.70% | 2.70% | 2.70% | 2.70% | 2.70% | 2.70% | 2.70% | | |

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0503 Site Summary Level: Savannah River Site HQ ID:

Project SR-FA06 / 235-F Deactivation Project

2010 2011-2015 2016-2020 2021-2025 2026-2030 2031-2035 2036-2040 2041-2045 2046-2050 2051-2055 2056-2060 2061-2065 2066-2070

2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70%

Project Reconciliation

Project Completion Date Changes:

Previously Projected End Date of Project: 9/1/2013 **Current Projected End Date of Project:** 9/1/2011

Explanation of Project Completion Date Difference (if applicable):

Project Cost Estimates (in thousands of dollars)

Previously Estimated Lifecycle Cost (1997 - 2070, 1998 Dollars): 64,645 **Actual 1997 Cost:** Actual 1998 Cost:

Previously Estimated Lifecycle Cost of Project (1999 - 2070, 1998 Dollars): 64,645 Inflation Adjustment (2.7% to convert 1998 to 1999 dollars): 1,745

Previously Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars): 66,390

Project Cost Changes

Cost Adjustments Reconciliation Narratives

Cost Change Due to Scope Deletions (-):

Cost Reductions Due to Efficiencies (-):

Cost Associated with New Scope (+):

Cost Growth Associated with Scope Previously Reported (+): 4.222 Estimate revised.

Cost Reductions Due to Science & Technology Efficiencies (-):

Subtotal: 70,612 -2

Additional Amount to Reconcile (+):

70,610 Current Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars):

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HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

| | | cuvation Pro | J | | | | | | | | | | | |
|--------------------------|--------|-------------------------|----------------------|-----------------------|---------------------|------------------|---------------------|------------------|--------------------|-------------------|-------------------------|---------------------|-----------------|-----------------------|
| Milestones | | | | | | | | | | | | | | |
| Milestone/Activity | | | | Milestone Code | Original Date | Baseline Date | Legal Date | Forecast Date | Actual Date | EA | DNFSB | Mgmt. Commit. | Key Decision | Intersite |
| Project Mission Complete | | | SR-FA06- | 003 | | 9/1/2011 | | | | | | | | |
| Project Start | | | SR-FA06- | 001 | | 10/1/2002 | | | | | | | | |
| Milestones - Part II | | | | | | | | | | | | | | |
| Milestone/Activity | | Field Milestone Code | Critical Decision | Critial Closure Pa | Project th Start | Project End | Mission Complete | Tech Risk | Work Scope Risk | Intersite Risk | Cancello | ed | Milestone Des | scription |
| Project Mission Complete | Sl | R-FA06-003 | | | | Y | | | | | | | | |
| Project Start | Sl | R-FA06-001 | | | Y | | | | | | | | | |
| Performance Measure | Metric | s | | | | | | | | | | | | |
| Category/Subcategory | Units | 1997-2006 Total | 2007-2070 Total | 1997-2070 Total | Actual Pre-1997 | Planned 1997 | Actual 1997 | Planned 1998 | | | | nned F 2001 | | nned Plani 2003 20 |
| Fac. | | | | | | | | | | | | | | |
| Deact. During Per. | NF | 0.00 | 1.00 | 1.00 | | | | | | | | | | |
| Tech. | | | | | | | | | | | | | | |
| Deployed | Ntd | 14.00 | 0.00 | 14.00 | | | | | | | | | | 14 |
| Category/Subcategory | Units | Planned 2004 | | | | | | | 010 201 | | anned 2016 - 2020 | Planned 2021 - 2025 | | Planned 2031 - 2035 |
| Fac. | | | | | | | | | | | | | | |
| Deact. During Per. Tech. | NF | | | | | | | | 1 | .00 | | | | |
| Deployed | Ntd | 14.00 |) | | | | | | | | | | | |

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Site Summary Level: Savannah River Site

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Project SR-FA06 / 235-F Deactivation Project

| Category/Subcategory | Units | Planned 2036 - 2040 | Planned 2041 - 2045 | Planned 2046 - 2050 | Planned 2051 - 2055 | Planned 2056 - 2060 | Planned 2061 - 2035 | Planned 2066 - 2070 | Exceptions | Lifecycle Total |
|----------------------|-------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------|---------------------------|------------|--------------------|
| Fac. | | | | | | | | | | |
| Deact. During Per. | NF | | | | | | | | | 1.00 |
| Tech. | | | | | | | | | | |
| Deployed | Ntd | | | | | | | | | 14.00 |

Technology Needs

Site Need Code: SR99-4001

Site Need Name: Dismantlement of Large and/or Complex Equipment and Structures

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

High Speed Clamshell Pipe Cutter

High Speed Clamshell Pipe Cutter

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

High Speed Clamshell Pipe Cutter

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Concrete Spaller

Concrete Spaller

Concrete Spaller

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

| Related CCP Milestones | Related Waste Streams | Agree? | Change? |
|------------------------|--|--------|----------------|
| | 00576: TAN - TRU Waste Segregated and Repackaged for WIPP Disposal | Y | N |
| | 00522: LAC - Low Activity Bulk Waste | Y | N |
| | 00528: LAE - Incinerable Low Activity Job Control Waste | Y | N |
| | 00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal | Y | N |
| | 00531: LAG - Contaminated Large Equip for Survey/Decon | Y | N |

Site Need Code: SR99-4002

Site Need Name: Characterization of Contaminated Surfaces

Focus Area Work Package ID: DD-03

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

Technologies

Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Focus Area Work Package: Canyon Disposition Initiative

Agree with Technology Link: N

00530: LAF - Bulk Metal for Survey/Decon

<u>Cost Savings (in thousands of dollars)</u> <u>Range of Estimate</u>

Y

Ν

Dataset Name: FY 1999 Planning Data Page 9 of 27

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Operations/Field Office: Savannah River

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Ground Based Laser Induced Fluorescence Imaging

In Situ Object Counting System

Site Need Code: SR99-4003

Site Need Name: Material Recycle (Process Equipment, Metal, Steel, and Concrete)

Focus Area Work Package ID: DD-05 Focus Area Work Package: Material Recycle and Release

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Laser Decontamination and Recycle of Metals

Laser Decontamination and Recycle of Metals

Laser Decontamination and Recycle of Metals

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Laser Decontamination and Recycle of Metals

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

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HQ ID: 0503 Site Summary Level: Savannah River Site

00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Soft Media Blast Cleaning

| Related CCP Milestones | Related Waste Streams | Agree? | Change? |
|------------------------|---|--------|----------------|
| | 00522: LAC - Low Activity Bulk Waste | Y | N |
| | 02184: AA - LLW Soil, Rubble, Debris | Y | N |
| | 00528: LAE - Incinerable Low Activity Job Control Waste | Y | N |

Agree with Technology Link:

Site Need Code: SR99-4004

Site Need Name: Decontamination of Contaminated Concrete

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

Cost Savings (in thousands of dollars) **Technologies** Range of Estimate

Laser Surface Cleaning

Biodegradation of Concrete

2-D Linear Motion System

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Date of Dataset: 9/20/1999

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

2-D Linear Motion System

2-D Linear Motion System

2-D Linear Motion System

2-D Linear Motion System

Rotary Peening with Captive Shot

Centrifugal Shot Blast System

Soft Media Blast Cleaning

ROTO PEEN Scaler and VAC PAC System

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Remotely Operated Scabbling

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

Related CCP MilestonesRelated Waste StreamsAgree?Change?00522: LAC - Low Activity Bulk WasteYN

00528: LAE - Incinerable Low Activity Job Control Waste Y N

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Site Need Code: SR99-4005

Site Need Name: Characterization of Inaccessible Areas

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Internal Duct Characterization System

Internal Duct Characterization System

Small Pipe Characterization System (SPCS)

Internal Duct Characterization System
Internal Duct Characterization System

Small Pipe Characterization System (SPCS)

Small Pipe Characterization System (SPCS)

Small Pipe Characterization System (SPCS)

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Portable X-Ray, K-Edge Heavy Metal Detector

Associated Particle Imaging Development

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Pipe Crawler Internal Piping Characterization System

Site Need Code: SR99-4006

Site Need Name: Asbestos Treatment to Allow Reuse

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

In Situ Chemical Treatment of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

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Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Strippable Coatings and Fixatives Strippable Coatings and Fixatives

Site Need Code: SR99-4007

Site Need Name: Characterization of Volumetrically Contaminated Surfaces

Focus Area Work Package ID: DD-01 Focus Area Work Package: D&D of Tritium Contaminated Facilities

Focus Area: DDFA Agree with Technology Link:

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Remote Concrete Coring

Remote Concrete Coring

Remote Concrete Coring

Remote Concrete Coring

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0503 Site Summary Level: Savannah River Site HQ ID:

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Site Need Code: SR99-4008

Site Need Name: Dismantlement of Concrete-Encased Piping

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Cost Savings (in thousands of dollars) Range of Estimate **Technologies**

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Related CCP Milestones Related Waste Streams Change? Agree? 00522: LAC - Low Activity Bulk Waste Y Ν

> 02184: AA - LLW Soil, Rubble, Debris Y Ν 00528: LAE - Incinerable Low Activity Job Control Waste Y Ν

> > Y

N

Dataset Name: FY 1999 Planning Data

00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Site Need Code: SR99-4009

Site Need Name: Improved Exhaust Treatment Systems

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

 Related CCP Milestones
 Agree?
 Change?

 00528: LAE - Incinerable Low Activity Job Control Waste
 Y
 N

00528: LAE - Incinerable Low Activity Job Control Waste Y N
00578: TAP - Drums Segregated and Repackaged for WIPP Disposal Y N

Site Need Code: SR99-4010

Site Need Name: Characterization Data Management

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Dataset Name: FY 1999 Planning Data Page 20 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

Site Need Code: SR99-4011

Site Need Name: Waste Characterization

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector

Dataset Name: FY 1999 Planning Data Page 21 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Characterization Development

Characterization Development

Characterization Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

Site Need Code: SR99-4012

Site Need Name: Stabilization of Contaminated Equipment / Components/ Surfaces

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Reactor Surface Contamination Stabilization Reactor Surface Contamination Stabilization

Dataset Name: FY 1999 Planning Data Page 22 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Reactor Surface Contamination Stabilization

Strippable Coatings and Fixatives Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Site Need Code: SR99-4013

Site Need Name: Containment / Confinement Technologies

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Site Need Code: SR99-4015

Site Need Name: Decontamination of Small Components

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

CORPEX Nuclear Decontamination Process
CORPEX Nuclear Decontamination Process

Dataset Name: FY 1999 Planning Data Page 23 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

CORPEX Nuclear Decontamination Process

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

| Related CCP Milestones | Related Waste Streams | Agree? | Change? |
|------------------------|--|--------|---------|
| | 00583: - | Y | N |
| | 00528: LAE - Incinerable Low Activity Job Control Waste | Y | N |
| | 00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal | Y | N |
| | 00530: LAF - Bulk Metal for Survey/Decon | Y | N |

Site Need Code: SR99-4016

Site Need Name: Health and Safety Technologies

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link:

Benefits (Cost, Risk Reduction, Both): Cost

Dataset Name: FY 1999 Planning Data

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Advanced Worker Protection System

Advanced Worker Protection System

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Needs

Advanced Worker Protection System

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Heat Stress Monitoring System

Heat Stress Monitoring System

Heat Stress Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Heat Stress Mitigation

Heat Stress Mitigation

Heat Stress Mitigation

Technology Deployments

Deployment Year

Deployment Status Planned Forecast Actual Date

Technology Name: Laser Surface Cleaning

Potential Deployment 2004

Technology Name: Small Pipe Characterization System (SPCS)

Potential Deployment 2004

Dataset Name: FY 1999 Planning Data Page 25 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Deployments

Deployment Year

Deployment Status Planned Forecast Actual Date

Technology Name: In Situ Chemical Treatment of Asbestos

Potential Deployment 2004

Technology Name: Airborne Laser Induced Fluorescence Imaging

Potential Deployment 2004

Technology Name: Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Potential Deployment 200

Technology Name: Thermal Conversion of Asbestos

Potential Deployment 2004

Technology Name: Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Potential Deployment 2004

Technology Name: Portable X-Ray Fluorescence Spectrometer

Potential Deployment 2004

Technology Name: Mobile Automated Characterization System

Potential Deployment 2004

Technology Name: Pipe Crawler Internal Piping Characterization System

Potential Deployment 200

Technology Name: Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Potential Deployment 2004

Dataset Name: FY 1999 Planning Data Page 26 of 27

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0503

Project SR-FA06 / 235-F Deactivation Project

Technology Deployments

Deployment Year

Deployment Status Planned Forecast Actual Date

Technology Name: Pegasus Coating Removal

Potential Deployment 2004

Technology Name: Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Potential Deployment 200

Technology Name: Ground Based Laser Induced Fluorescence Imaging

Potential Deployment 2004

Dataset Name: FY 1999 Planning Data Page 27 of 27